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MSDS No.: MFP-3161

Product Name: DEVELOPER IU210C

Prepared date:11-Apr-2005 Revised Date: 17-Aug-2005

 PRODUCT AND COMPANY IDENTIFICATION Product Name: DEVELOPER IU210C used for: bizhub C250/C250P, C352/C352P, C300, magicolor7450/7430DL

Supplier Identification:

Konica Minolta Business Solutions Australia Pty. Ltd. 22 Giffnock Avenue, North Ryde NSW 2113, Australia Telephone: (02)9878-5333 Facsimile: (02)9888-1972

Contact Point National Technical Manager Telephone: (02)8873-6677

Facsimile: (02)9886-0348

For emergency enquiries, please contact Konica Minolta Australia during Monday to Friday from 9.00am - 5.00pm.

2. HAZARDS IDENTIFICATION Classification: Not hazardous in accordance with NOHSC Australia criteria.

Emergency Overview: Cyan powder (mean dia. is 30um by volume). Almost odorless

powders)



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3. COMPOSITION / INFORMATION ON INGREDIENTS Substance [] Preparation [X]

Major Ingredients:		
[Generic Name]	[CAS No.]	[%]
Ferrite Iron oxide	1309-37-1	60-70
. Manganese oxide	1344-43-0	15-25
. Magnesium oxide	1309-48-4	1-10
Styrene-acrylic resin	+++	1-10
Acryl resin	+++	1-10

+++: Supplier's confidential information

Hazardous Ingredients: Chemical Name: Manganese oxide

OSHA Z-Tables(USA):ceiling 5mg/m3 ACGIH-TLV(USA): 0.2mg/m3

Worksafe-TWA(Austl): 1mg/m3

4. FIRST-AID MEASURES
Ingestion: Wash out mouth with water. Drink one or two glasses of water.
If symptoms occur, get medical attention.
Inhalation: Move victim to fresh air immediately. If symptoms occur, get medical attention.
Eye Contact: Immediately flush eyes with plenty of water for 15 minutes.
If symptoms occur, get medical attention.
Skin Contact: Wash with water and mild soap.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media: CO2, water spray, foam and dry chemical Extinguishing Media to Avoid: Full water jet

Fire and Explosion Hazards: If dispersed in air, like most finely divided organic powders, may form an explosive mixture.

Protection of Firefighters: Use self-contained breathing apparatus(SCBA).



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<pre>Personal Precautions: None Environmental Precautions: None Methods for Cleaning Up: Wear personal protective equipment (See Section 8). Vacuum or sweep material and place in a bag and hold for waste disposal. Use vacuum equipped with High Efficiency Particulate Air(HEPA) filter. Vacuum should be electrically bonded and grounded to dispel static electricity. To avoid dust generation, do not sweep dry. HANDLING AND STORAGE</pre>		
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HANDLING AND STORAGE		
Handling		
Technical Measures: None		
Precautions: Do not breathe dust. Avoid contact with eyes.		
Safe Handling Advice: Try not to disperse the particulates.		
Storage Technical Measures: None		
Storage Conditions: Keep container closed. Store in a cool and dry place.		
Keep out of reach of children.		
Incompatible Products: None		
Packaging Materials: Bottles or Cartridge designated by Konica Minolta.		
EXPOSURE CONTROLS/PERSONAL PROTECTION		
Engineering Measures		
Ventilation: None required with intended use. Control Parameters(As total dust)		
OSHA-PEL(USA): 15mg/m3 ACGIH-TLV(USA): 10mg/m3		
DFG-MAK(GER): 4mg/m3 Worksafe-TWA(Austl.): 10mg/m3		
Personal Protective Equipment		
Not required under normal conditions. For use other than in normal operating procedures (such as in the event of large spill), goggles and respirators may be required.		
Hygiene Measures: Wash hands after handling.		
PHYSICAL AND CHEMICAL PROPERTIES		
Appearance		
Physical State: Solid Color: Cyan		
Physical State: Solid Color: Cyan Form: Powder (mean dia. is 30um by volume)		
Physical State: SolidColor: CyanForm: Powder (mean dia. is 30um by volume)Odor:Almost odorless		
Physical State: SolidColor: CyanForm: Powder (mean dia. is 30um by volume)Odor:Almost odorlessPHNot applicable		
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Physical State: SolidColor: CyanForm: Powder (mean dia. is 30um by volume)Odor:Almost odorlessPHNot applicableBoiling Point(°C):Not applicableMelting Point(°C):Around 125C(275F) (Softening Point)Flash Point(°C):Not applicable		



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Product Name: DEVELOPER IU210C Prepared date:11-Apr-2005 Revised Date: 17-Aug-2005 5.0 Specific Gravity: Solubility: Insoluble in water. Partition Coefficient, n-Octanol/Water: Not applicable 10. STABILITY AND REACTIVITY Stability: Stable except above 200C(392F). Hazardous Reactions: Dust explosion, like most finely divided organic powders. Conditions to avoid: Electric discharge, throwing into fire. Materials to Avoid: Oxidizing materials. Hazardous Decomposition Products: CO, CO2, and smoke. Hazardous Polymerization: Will not occur. 11. TOXICOLOGICAL INFORMATION Acute Toxicity: Ingestion(oral), LD50(mg/kg): >2500 (Rat) * Dermal, LD50(mg/kg): No data available Inhalation, LC50(mg/l): No data available Eye irritation: No data available Skin irritation: Mild irritant (Rabbit) * Non sensitizer (Guinea-Pig) * Skin sensitizer: (*= Based on data for other Konica Minolta Products with similar ingredients) Local Effects: see Chronic Toxicity or Long term Toxicity Chronic Toxicity or Long Term Toxicity: Prolonged inhalation of excessive dust may cause lung damage. It is attributed to "lung overloading", a generic response to excessive amounts of any dust retained in the lungs for a prolonged interval. Use of this product, as intended, does not result in inhalation of excessive dust. In a study in rats by chronic inhalation exposure to a typical toner, a mild to moderate degree of lung fibrosis was observed in 92% of rats in the high concentration (16mg/m^3) exposure group, and a minimal to mild degree of fibrosis was noted in 22% of the animals in the $middle(4mg/m^3)$ exposure group. But no pulmonary change was reported in the lowest $(1mg/m^3)$ exposure group, the most relevant level to potential human exposures. Carcinogenicity IARC Monographs: Not listed NTP(USA): Not listed OSHA Regulated(USA): Not listed Mutagenicity: Negative * (AMES test)



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12. ECOLOGICAL INFORMATION

No data are available on the adverse effects of this material on the environment. Ecotoxicity: No data available Mobility: No data available Persistence and degradability: No data available Bioaccumulative potential: No data available

13. DISPOSAL CONSIDERATION

When disposing of the waste or recovered material, consult federal, state and/or local regulations for the proper disposal method.

14. TRANSPORT INFORMATION

Information on Code and Classifications According to International Regulations

UN Classification: None

15. REGULATORY INFORMATION US Information Information on the label: Not required TSCA(Toxic Substances Control Act): All chemical substances in this product comply with all applicable rules or order under TSCA. California Proposition 65: This product contains no chemical substances subject to California Proposition 65. EU Information Information on the label (1999/45/EC and 67/548/EEC): Not required

Article14 (2.1) of Directive 1999/45/EC is not applicable to this

product. 16. OTHER INFORMATION

HMIS Rating: The National Paint and Coating Association(USA): Health: 1 Flammability: 1 Reactivity: 0 Recommended Uses: Starter for Electrophotographic Equipment Revision Information: Regular revision on revised date.



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Literature References: ANSI Z400.1-1993 ISO 11014-1 Commission Directive 91/155/EEC

H.Muhle, B.Bellmann, O.Creutzenberg, C.Dasenbrock, H.Ernst, R.Kilpper, J.C.MacKenzie, P.Morrow, U.Mohr, S.Takenaka, and R.Mermelstein(1991) Pulmonary Response to Toner upon Chronic Inhalation Exposure in Rats. Fundamental and Applied Toxicology 17, pp.280-299.

Restrictions:

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