Material Safety Data Sheet

Distributer:

Xerox Corporation, Office Group P.O. Box 1000 Wilsonville, OR 97070-1000

Section 1: Product Identification

Trade Name/Synonyms: Phaser 6115MFP/ Phaser 6120 Toner

WHMIS Status: This is not a WHMIS controlled product

Ingredients (% by wt.) Styrene acrylic resin (80-90%) Wax (10-20%) Carbon black (1-10%) Organic pigments (1-10%) Additives (1-10%)

Section 2: Emergency and First Aid

Primary Route of Entry: Inhalation Eyes: Flush with water Skin: Wash with soap and water Inhalation: Remove from exposure. Ingestion Dilute stomach contents with several glasses of milk or water

Section 3: Toxicology and Health Information

The toxicity data noted below is based on the test results of similar reprographic materials:

Oral LD ₅₀ :	>5 g/kg (rats) practically non-toxic.	TLV:	10 mg/m ³ (inhalable particles)
Dermal LD ₅₀ :	>5 g/kg (rabbits) practically non-toxic		3 mg/m ³ (respirable particles)
Inhalation LC ₅₀ :	>5 mg/l (rats, 4hr exposure) practically non-toxic.	PEL:	15 mg/m^3 (total dust)
	>20 mg/l (calculated 1 hr exposure) non-poisonous, DOT		5 mg/m ³ (respirable dust)
Eye Irritation:	Not an irritant	STEL:	Not established
Skin Sensitization: Not a sensitizer		Ceiling:	Not established
Skin Irritation:	Not an irritant	XEL ¹ :	2.5 mg/m^3 (total dust)
Human Patch: Non-irritating, non-sensitizing			0.4 mg/m ³ (respirable dust)
Mutagenicity:	No mutagenicity detected in Ames assay.		
Carcinogens:	None present		

Aquatic LC₅₀: >1000 mg/l (fathead minnows) non-toxic.

Additional Information: The results obtained from a Xerox sponsored Chronic Toner Inhalation Study demonstrated no lung change in rats for the lowest (1mg/m³) exposure level (the level most relevant to potential human exposure). A very slight degree of fibrosis was noted in 25% of animals at the middle (4mg/m³) exposure level, while a slight degree of fibrosis was noted in all the animals at the highest (16 mg/m³) exposure level. These findings are attributed to "lung overloading", a generic response to excessive amounts of any dust retained in the lungs for prolonged period. This study was conducted using a special test toner to comply with EPA testing protocol. The test toner was ten times more respirable than commercially available Xerox toner, and would not be functionally suitable for Xerox equipment.



Part No.: 113R689, 113R690, 113R691, 113R692, 113R693, 113R694, 113R695

CAS No. Proprietary Proprietary 1333-86-4 Proprietary Proprietary

Symptoms of Overexposure:

Minimal respiratory tract irritation may occur as with exposure to large amounts of any non-toxic dust.

Medical Conditions Generally Aggravated by Exposure: None when used as described by product literature.

Additional Information None



Section 4 – Physical Data

Appearance/Odor:	Fine black, magenta, yellow, cyan powder/ faint odor	Softening Range:	120°F -140°F
Boiling Point:	Not applicable	Melting Point:	N.D.
Solubility in Water:	Negligible	Specific Gravity (H ₂ O=1)	~1
Evaporation Rate:	Not applicable	Vapor Pressure (mm Hg):	Not applicable
Vapor Density (Air=1)	Not applicable	pH:	
Volatile:	Not applicable % (Wt.) Not applicable % (Vc	ol.)	

Section 5 – Fire and Explosion Data

Flash Point (Method Used): Flammable Limits: NFPA 704:	Not applicable LEL: Not applicable, UEL: Not applicable Consumer Use and Storage ("Cartridge"/ "Bottle") – Health -0, Fire-1, Reactivity-0
NFFA 704:	Manufacturing Use and Storage ("Bulk Containers") – Health -0, Fire-3, Reactivity-0
Extinguishing Media: Special Fire Fighting Procedures:	Avoid direct stream –gently apply water mist, water fog, or foam Avoid inhalation of smoke. Wear protective clothing and self-contained breathing apparatus.
Fire and Explosion Hazards:	Toner is a combustible powder. Like most organic materials in powder form, it can form explosive mixtures when dispersed in air.

Section 6 – Reactivity Data

Stability:	Stable
Hazardous Polymerization:	Will Not Occur
Hazardous Decomposition Products:	Products of combustion may be toxic. Avoid breathing smoke.
Incompatibility (Materials to Avoid):	None known

Section 7 – Special Protection Information

Respiratory Protection: Eve Protection:	None required when used as intended in Xerox equipment. None required when used as intended in Xerox equipment.
Protective Gloves:	None required when used as intended in Xerox equipment.
Other:	For use other than normal customer –operating procedures (such as in bulk toner
	processing facilities), goggles and respirators may be required. For more information,
	contact Xerox.

Section 8 – Special Precautions

Handling and Storage:	Keep container tightly closed
Conditions to Avoid:	Avoid prolonged inhalation of excessive dust.

Section 9 - Spill, Leak, and Disposal Procedures

For Spills or Leakage: Sweep up or vacuum spilled toner and carefully transfer into sealable waster container. Sweep slowly to minimize generation of dust during clean-up. If vacuum is used, the motor must be rated as *dust tight*. A conductive hose bonded to the machine should be used to reduce static buildup (See Section 5). Residue can be removed with soap and cold water. Garments may be washed or dry-cleaned, after removal of loose toner.

Waste Disposal Method:This material is not a hazardous waste according to Federal Regulation 40 CFR 261
when disposed. State and Local requirements may, however, be more restrictive.
Consult with the appropriate State and Local waste disposal authorities for additional
information. Incinerate only in a closed container.

Section 10 – Transportation Information

This product is not regulated as a hazardous material

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