



Material Safety Data Sheet

SDS #: A-1045 **Print Cartridge -Black**

Issuing Date 2008-03-10 **Revision Date** 2011-04-15 Version 1

1. PRODUCT AND COMPANY IDENTIFICATION

Trade Name: **Print Cartridge** for Phaser 3600

Part No. 106R01369, 106R01370, 106R01371, 106R01372

Color Black Pure substance/preparation Preparation

Identified uses Xerographic printing

Manufactured by: Xerox Corporation

Rochester, NY 14644

Emergency telephone Safety Information (800)828-6571

Health Emergency (585)422-2177

Chemical Emergency only (Chemtrec) (800)424-9300 or (703)527-3887 (collect outside the US or Canada)

HAZARDS IDENTIFICATION

Emergency Overview

The product contains no substances which, in the form utilized and at their given concentrations, are considered to

be hazardous to health.

Physical state Odor Color **Appearance** Black Powder Solid Faint

Potential Health Effects

Inhalation **Principle Routes of Exposure**

Acute toxicity

No known effect **Eyes** Skin No known effect Inhalation No known effect Ingestion No known effect

Chronic effects

Chronic toxicity No known effects under normal use conditions. Repeated or prolonged inhalation may

> cause irritation of the respiratory tract as can occur with the inhalation of any non-toxic dust. Minimum respiratory or eye irritation may occur as with exposure to large amounts of

any non-toxic dust.

Overexposure may cause:, mild, respiratory irritation, similar to nuisance dust Main symptoms

Aggravated Medical Conditions None under normal use conditions

Environmental hazard See Section 12 for additional Ecological Information

Risk Phrases None required



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3. COMPOSITION/INFORMATION ON INGREDIENTS

| Chemical Name | CAS-No | Weight % |
|------------------|-------------|----------|
| Polyester resin | Proprietary | 85-95 |
| Carbon Black | 1333-86-4 | 1-5 |
| Wax | Proprietary | 1-5 |
| Titanium dioxide | 13463-67-7 | 0.4355 |

4. FIRST AID MEASURES

General advice For external use only. When symptoms persist or in all cases of doubt seek medical advice.

Show this material safety data sheet to the doctor in attendance.

Eye contact Immediately flush with plenty of water. After initial flushing, remove any contact lenses and

continue flushing for at least 15 minutes.

Skin contact Wash skin with soap and water.

Inhalation Move to fresh air

Ingestion Rinse mouth with water and afterwards drink plenty of water or milk

Notes to physician Treat symptomatically

Protection of first-aidersNo special protective equipment required.

5. FIRE-FIGHTING MEASURES

Flammable properties Not flammable. Will not readily ignite.

Flash point Not applicable

Suitable extinguishing media Use water spray or fog; do not use straight streams, Foam

Unsuitable extinguishing media Do not use a solid water stream as it may scatter and spread fire

Hazardous combustion products

Hazardous decomposition products due to incomplete

combustion. Carbon oxides. Nitrogen oxides (NOx).

Explosion Data

Sensitivity to Mechanical Impact Not sensitive.

Sensitivity to Static Discharge Fine dust dispersed in air, in sufficient concentrations, and in the

presence of an ignition source is a potential dust explosion

hazard.

Specific hazards arising from the chemical

Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.

Protective Equipment and Precautions for Firefighters

In the event of fire and/or explosion do not breathe fumes. Wear fire/flame resistant/retardant clothing. Use self-contained pressure-demand breathing apparatus if needed to prevent exposure to smoke or airborne toxins.



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NFPA 704

Consumer useHealth Hazard
0Flammability
1Stability
0Special hazard
NoneBulk PackagingHealth Hazard
0Flammability
3Stability
0Special hazard
None

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions Avoid breathing dust.

Environmental Precautions Refer to protective measures listed in Sections 7 and 8.

Methods for containment Prevent dust cloud.

Methods for cleaning up Prevent dust cloud. Sweep up or vacuum up spillage and collect in suitable container for

disposal. Use non-sparking tools and equipment.

Other Information See Section 12 for additional information

7. HANDLING AND STORAGE

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice

Prevent dust cloud

Technical measures/Storage

conditions

Keep container tightly closed in a dry and well-ventilated place

Store at room temperature

Hygiene measures None under normal use condtions

Industrial User Do not eat, drink or smoke when using this product

Wash hands before eating, drinking, chewing gum, using tobacco, or using toilet

Wash hands before breaks and at the end of workday

Provide regular cleaning of equipment, work area and clothing

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure guidelines

Product information

ACGIH TLV TWA 10 mg/m³ (inhalable particles)
ACGIH TLV TWA 3 mg/m³ (respirable particles)

OSHA PEL TWA
OSHA PEL TWA
Serox Exposure Limit
Xerox Exposure Limit
15 mg/m³ (total dust)
5 mg/m³ (respirable dust)
2.5 mg/m³ (total dust)
0.4 mg/m³ (respirable dust)

Other Information

The results obtained from a Xerox sponsored Chronic Toner Inhalation Study demonstrated no lung changes in rats for the lowest (1mg/m³) exposure level (the level most relevant to potential human exposure). A very slight degree of fibrosis was noted in 25% of animals at the middle (4mg/m³) exposure level, while a slight degree of fibrosis was noted in all the animals at the highest (16mg/m³) exposure level. These findings are attributed to "lung overloading", a generic response to excessive amounts of any dust retained in the lungs for a prolonged period. This study was conducted using a special test toner to comply with an EPA testing protocol.



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Biological standards

This product, as supplied, does not contain any hazardous materials with biological limits established by the region specific regulatory bodies

Occupational Exposure Controls

Engineering measures None under normal use conditions.

Industrial use Avoid dust formation

Ensure all equipment is electrically grounded before beginning transfer operations

Provide appropriate exhaust ventilation at places where dust is formed

Personal Protective Equipment

Consumer use These recommendations apply to the product as supplied

Respiratory protection No special protective equipment required.

Eye/Face protection No special protective equipment required.

Skin and body protectionNo special protective equipment required.

Hand protection No special protective equipment required

Industrial use In case of insufficient ventilation:

Wear protective eyewear (goggles)

Effective dust mask

9. PHYSICAL AND CHEMICAL PROPERTIES

AppearancePowderOdorFaintOdor thresholdNot applicablePhysical stateSolidpHNot applicableColorBlack

Flash point Not applicable Boiling Not applicable

point/range

Softening point 49 - 60 °C / 120 - 140 °F Autoignition Not applicable

temperature

Flammability Limits in Air Not applicable

Explosive properties Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition

source is a potential dust explosion hazard

Vapor pressure Not applicable Not applicable Vapor density Negligible Water solubility Not applicable **Viscosity** Partition coefficient Not applicable **Evaporation rate** Not applicable Melting point/range Not determined Not applicable Freezing point Not applicable Specific gravity



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10. STABILITY AND REACTIVITY

ReactivityNo dangerous reaction known under conditions of normal use

Stability Stable under normal conditions

Incompatible products None

Conditions to Avoid Prevent dust cloud, Fine dust dispersed in air, in sufficient concentrations, and in the

presence of an ignition source is a potential dust explosion hazard

Hazardous Decomposition Products None under normal use.

Hazardous polymerization Hazardous polymerization does not occur

Hazardous reactions None under normal processing.

11. TOXICOLOGICAL INFORMATION

The toxicity data noted below is based on the test results of similar reprographic materials.

Acute toxicity

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Irritation No skin irritation No eye irritation

 LD50 Oral:
 > 5 g/kg (rat)

 LD50 Dermal:
 > 5 g/kg (rabbit)

 LC50 Inhalation:
 > 5 mg/L (rat, 4 hr)

Chronic toxicity

Product information

Chronic effects No known effects under normal use conditions. Repeated or prolonged inhalation may

cause irritation of the respiratory tract as can occur with the inhalation of any non-toxic dust. Minimum respiratory or eye irritation may occur as with exposure to large amounts of

any non-toxic dust.

Carcinogenicity See "Other Information" in this section.

| Chemical Name | IARC | NTP |
|------------------|------|-----|
| Carbon Black | 2B | |
| Titanium dioxide | 2B | |

Other toxic effects

Product information

Sensitization No sensitization responses were observed

Mutagenic effects Not mutagenic in AMES Test

Target organ effects None known.

Other adverse effects None known.

Aspiration Hazard Not applicable



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Other information

The IARC (International Agency for Research on Cancer) has listed carbon black as "possibly carcinogenic to humans". The classification is based on studies evaluating pure, "free" carbon black. In contrast, toner is a formulation composed of specially prepared polymer and a small amount of carbon black (or other pigment). In the process of making toner, the small amount of carbon black becomes encapsulated within a matrix. Xerox has performed extensive testing of toner, including a chronic bioassay (test for potential carcinogenicity). Exposure to toner did not produce evidence of cancer in exposed animals. The results were submitted to regulatory agencies and published extensively

The IARC (International Agency for Research on Cancer) has listed titanium dioxide as "possibly carcinogenic to humans". The classification is based on studies in rats in which "lung particulate overload phenomenon" was observed. Based on the review of available study results, when this product is used as intended, Xerox has concluded that the presence of titanium dioxide does not present an increased risk of lung cancer or chronic respiratory disease

12. ECOLOGICAL INFORMATION

Ecotoxicity

The environmental impact of this product has not been fully investigated. However, this preparation is not expected to present significant adverse environmental effects.

13. DISPOSAL CONSIDERATIONS

Waste Disposal Methods

This material, as supplied, is not a hazardous waste according to Federal regulations (40)

CFR 261). This material could become a hazardous waste if it is mixed with or otherwise comes in contact with a hazardous waste, if chemical additions are made to this material, or if the material is processed or otherwise altered. Consult 40 CFR 261 to determine whether the altered material is a hazardous waste. Consult the appropriate state, regional, or local

regulations for additional requirements

Contaminated packaging Dispose of in accordance with local regulations.

14. TRANSPORT INFORMATION

NoteThis material is not subject to regulation as a hazardous material for shipping.

15. REGULATORY INFORMATION

International Inventories

TSCA Complies DSL/NDSL Complies

U.S. Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Acute Health Hazard
No
Chronic Health Hazard
No
Fire Hazard
Sudden Release of Pressure Hazard
No
Reactive Hazard
No
Clean Water Act



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This product is not regulated as a pollutant pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

Clean Air Act, Section 112 Hazardous Air Pollutants (HAPs) (see 40 CFR 61)

This product is not regulated as a hazardous air pollutant (HAPS) under Section 112 of the Clean Air Act Amendments of 1990. **CERCLA**

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

TSCA 12b does not apply to this product.

U.S. State Regulations

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California Proposition 65

Carbon black is regulated under California Proposition 65 only if in the form of "airborne, unbound particles of respirable size". Toner products do not contain carbon black in the form of "airborne, unbound particles of respirable size". Therefore, the requirements of Proposition 65 do not apply to this product.

| Chemical Name | CAS-No | California Prop. 65 |
|---------------|-----------|---------------------|
| Carbon Black | 1333-86-4 | Carcinogen |

U.S. State Right-to-Know Regulations

Although this product contains substances included in some U.S. State Right-to-Know regulations, the particles are bound in a unique matrix and, therefore, the product does not pose any specific hazard.

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all the information required by the CPR.

WHMIS Hazard Class

Not subject to WHMIS classification

16. OTHER INFORMATION

Issuing Date 2008-03-10

2011-04-15 **Revision Date**

Revision Note (M)SDS sections updated.

Disclaimer

The information provided on this MSDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text