

Page:1/6

MSDS No.: PPC-0544

Prepared Date: 12-Jan-2000 Revised Date: 22-Aug-2002

1. PRODUCT AND COMPANY IDENTIFICATION Product Name: CF TONER K2 (BLACK) used for: CF9001 Supplier Identification: Minolta Europe GmbH Minoltaring 11, D-30855 Langenhagen, Germany Telephone: +49-(0)511-7404-272 Facsimile: +49-(0)511-7404-346

Emergency Telephone: Information centre specialized on symptoms of poisoning

2. COMPOSITION / INFORMATION ON INGREDIENTS Substance [] Preparation [X]

Product Name: CF TONER K2 (BLACK)

Major Ingredients: [Generic Name] Polyester resin Carbon black Titanium compound Organic pigment

Amorphous silica

| [CAS No.] | [%] |
|------------|------|
| +++ | >90 |
| 1333-86-4 | 1- 5 |
| +++ | 1- 5 |
| 72869-85-3 | 1- 5 |
| 7631-86-9 | < 1 |

+++: Supplier's confidential information

| Hazardous Ingredients: | |
|-------------------------------------|-----------------------------|
| Chemical Name: Carbon black (1- 5%) | |
| CAS No.: 1333-86-4 | EEC-No.: 215-609-9 |
| OSHA Z-Tables(USA): 3.5mg/m3 | ACGIH-TLV(USA): 3.5mg/m3 |
| NTP(USA): Not listed | IARC Monographs: Group 2B |
| Symbol(EC): Not listed | R-Phrase(EC): Not listed |
| DFG-MAK(GER): III 3B | Worksafe-TWA(Austl): 3mg/m3 |
| | |



Page:2/6

MSDS No.: PPC-0544

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3. HAZARDS IDENTIFICATION

Classification : Not classified as dangerous. (1999/45/EC)

Most Important Hazards and Effects of the Products

For Human Health: This toner is not classified as a human carcinogen. No symptoms expected with intended use.

For the Environment: No data are available on the adverse effects of this product on the environment.

For Others: None

Specific Hazards: Dust explosion(like most finely divided organic powders)

4. FIRST-AID MEASURES

Symptoms of Overexposure: No symptoms expected with intended use. Routes of Entry: Eye contact, inhalation, ingestion Information

Inhalation: If symptoms are experienced, remove source of contamination or move victim to fresh air and obtain medical advice.

Skin Contact: Flush with gently flowing water (preferably lukewarm) and soap for 15 minutes or until particle is removed. If irritation does occur, obtain medical advice.

- Eye Contact: Do not allow victim to rubeye(s). Flush with gently flowing water (preferably lukewarm) for 15 minutes or until particle is removed. Have victim look right and left, and, then up and down. If irritation does occur, obtain medical attention. DO NOT attempt to manually remove anything stuck to the eye(s).
- Ingestion: If irritation or discomfort occurs, obtain medical attention immediately.

Note to Physician: None

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media: CO2, water spray, foam and dry chemical Extinguishing Media to Avoid: Full water jet Special Firefighting Procedures: None

Fire and Explosion Hazards: If dispersed in air, like most finely divided organic powders, may form an explosive mixture.

Protection of Firefighters: Use self-contained breathing apparatus(SCBA).

| 6. | ACCIDENTAL RELEASE MEASURES |
|----|---|
| | Personal Precautions: None |
| | Environmental Precautions: None |
| | Methods for Cleaning Up: Wipe off with paper or cloth. |
| | DO NOT use vacuum cleaner when a large amount is released. It, like |
| | most finely divided organic powders, may create a dust explosion. |



MATERIAL SAFETY DATA SHEET

Page:3/6

MSDS No.: PPC-0544

| РГ | coduct Name: CF TONER K2 (| | |
|----|---|---|--|
| | | Prepared Date:12-Jan-200 | |
| | | Revised Date: 22-Aug-200 | |
| 7. | HANDLING AND STORAGE Handling | | |
| | Technical Measures/Prec | autions: None | |
| | Safe Handling Advice: T | ry not to disperse the particles. | |
| | Storage | | |
| | | Ione | |
| | 5 | eep container closed. | |
| | | tore in a cool and dry place. | |
| | | eep out of reach of children. | |
| | Incompatible Products:N | | |
| | Packing Materials: B | Bottles or Cartridge designated by Minolta. | |
| 8. | EXPOSURE CONTROLS/PERSON | IAL PROTECTION | |
| | Engineering Measures | | |
| | Ventilation: None requi | | |
| | Control Parameters(As tota | | |
| | OSHA-PEL(USA): 15mg/m3 ACGIH-TLV(USA): 10mg/m3 | | |
| | DFG-MAK(GER): 4mg/m3 Worksafe-TWA(Austl.): 10mg/m3 | | |
| | _ | _ | |
| | Personal Protective Equipm | nent | |
| | Personal Protective Equipm None required when used | nent as intended in Minolta equipment. | |
| | Personal Protective Equipm None required when used For use other than norm | ment as intended in Minolta equipment. Mal customer-operating procedures (such as i | |
| | Personal Protective Equipm None required when used For use other than norm bulk toner processing f | ment as intended in Minolta equipment. Mal customer-operating procedures (such as : | |
| | Personal Protective Equipm None required when used For use other than norm bulk toner processing f required. | ment as intended in Minolta equipment. al customer-operating procedures (such as s facilities), goggles and respirators may k | |
| | Personal Protective Equipm None required when used For use other than norm bulk toner processing for required. Hygiene Measures: Wash har | ment as intended in Minolta equipment. al customer-operating procedures (such as s facilities), goggles and respirators may k nds after handling. | |
| 9. | Personal Protective Equipm None required when used For use other than norm bulk toner processing for required. Hygiene Measures: Wash har PHYSICAL AND CHEMICAL PR | ment as intended in Minolta equipment. al customer-operating procedures (such as s facilities), goggles and respirators may k nds after handling. | |
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| 9. | Personal Protective Equipm None required when used For use other than norm bulk toner processing for required. Hygiene Measures: Wash har PHYSICAL AND CHEMICAL PR Appearance Physical State: Solid Odor: | hent as intended in Minolta equipment. al customer-operating procedures (such as i facilities), goggles and respirators may k nds after handling. ROPERTIES Form: Powder Color: Black Faint odor | |
| 9. | Personal Protective Equipm None required when used For use other than norm bulk toner processing for required. Hygiene Measures: Wash har PHYSICAL AND CHEMICAL PR Appearance Physical State: Solid Odor: Particle Size(µm): | hent as intended in Minolta equipment. al customer-operating procedures (such as facilities), goggles and respirators may hends after handling. ROPERTIES Form: Powder Color: Black Faint odor 5 - 15 | |
| 9. | <pre>Personal Protective Equipm None required when used For use other than norm bulk toner processing for required. Hygiene Measures: Wash har PHYSICAL AND CHEMICAL PR Appearance Physical State: Solid Odor: Particle Size(µm): PH/Boiling Point(°C):</pre> | hent as intended in Minolta equipment. al customer-operating procedures (such as a facilities), goggles and respirators may h nds after handling. ROPERTIES Form: Powder Color: Black Faint odor 5 - 15 Not applicable | |
| 9. | <pre>Personal Protective Equipm None required when used For use other than norm bulk toner processing for required. Hygiene Measures: Wash har PHYSICAL AND CHEMICAL PR Appearance Physical State: Solid Odor: Particle Size(µm): PH/Boiling Point(°C): Melting Point(°C):</pre> | hent as intended in Minolta equipment. al customer-operating procedures (such as f facilities), goggles and respirators may k nds after handling. ROPERTIES Form: Powder Color: Black Faint odor 5 - 15 Not applicable No data available | |
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| 9. | <pre>Personal Protective Equipm None required when used For use other than norm bulk toner processing for required. Hygiene Measures: Wash har PHYSICAL AND CHEMICAL PR Appearance Physical State: Solid Odor: Particle Size(µm): PH/Boiling Point(°C): Melting Point(°C):</pre> | hent as intended in Minolta equipment. al customer-operating procedures (such as respirators may be facilities), goggles and respirators may be nds after handling. ROPERTIES Form: Powder Color: Black Faint odor 5 - 15 Not applicable No data available | |
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| 9. | <pre>Personal Protective Equipm None required when used For use other than norm bulk toner processing for required. Hygiene Measures: Wash har PHYSICAL AND CHEMICAL PR Appearance Physical State: Solid Odor: Particle Size(µm): PH/Boiling Point(°C): Melting Point(°C): Softening Point(°C): Flash Point(°C): Ignition Temperature(°C):</pre> | hent as intended in Minolta equipment. al customer-operating procedures (such as intended in Minolta equipment. facilities), goggles and respirators may hends after handling. Adds after handling. ROPERTIES Form: Powder Color: Black Faint odor 5 - 15 Not applicable No data available 95-110 Not applicable No data available | |
| 9. | <pre>Personal Protective Equipm None required when used For use other than norm bulk toner processing for required. Hygiene Measures: Wash har PHYSICAL AND CHEMICAL PR Appearance Physical State: Solid Odor: Particle Size(µm): PH/Boiling Point(°C): Melting Point(°C): Softening Point(°C): Flash Point(°C): Ignition Temperature(°C): Explosion Properties:</pre> | hent as intended in Minolta equipment. al customer-operating procedures (such as refacilities), goggles and respirators may be not after handling. ROPERTIES Form: Powder Color: Black Faint odor 5 - 15 Not applicable No data available 95-110 Not applicable No data available No data available No data available | |
| 9. | <pre>Personal Protective Equipm None required when used For use other than norm bulk toner processing for required. Hygiene Measures: Wash har PHYSICAL AND CHEMICAL PR Appearance Physical State: Solid Odor: Particle Size(µm): PH/Boiling Point(°C): Melting Point(°C): Softening Point(°C): Flash Point(°C): Ignition Temperature(°C): Explosion Properties: Vapor Pressure:</pre> | hent as intended in Minolta equipment. al customer-operating procedures (such as a facilities), goggles and respirators may k nds after handling. ROPERTIES Form: Powder Color: Black Faint odor 5 - 15 Not applicable No data available 95-110 Not applicable No data available No data available No data available No data available No data available No data available | |
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Page:4/6

MSDS No.: PPC-0544

Product Name: CF TONER K2 (BLACK) Prepared Date:12-Jan-2000 Revised Date: 22-Aug-2002 10. STABILITY AND REACTIVITY Stability: Stable [X] Unstable [] Hazardous Reactions: Dust explosion, like most finely divided organic powders. Conditions to avoid: Electric discharge, throwing into fire. Materials to Avoid: Oxidizing materials. Hazardous Decomposition Products: CO, CO2 11. TOXICOLOGICAL INFORMATION Health Effects from Exposure: No symptoms expected with intended use. Toxicological Data Acute Toxicity: Inhalation, LC50(mg/l): >5.02 (Rat,4hour) * (This was the highest attainable concentration.) Ingestion(oral), LD50(mg/kg): >2000 (Rat) * Dermal, LD50(mg/kg): No data available Minimal irritant (Rabbit) * Eye irritation: Skin irritation: Non irritant (Rabbit) * Skin sensitizer: Non sensitizer (Guinea pig) * Mutagenicity: Negative * (AMES test) (*= Based on data for other Minolta Products with similar ingredients) Local Effects: see Chronic Toxicity or Long term Toxicity Chronic Toxicity or Long Term Toxicity: Prolonged inhalation of excessive dust may cause lung damage. It is attributed to "lung overloading", a generic response to excessive amounts of any dust retained in the lungs for a prolonged interval. Use of this product, as intended, does not result in inhalation of excessive dust. In a study in rats by chronic inhalation exposure to a typical toner, a mild to moderate degree of lung fibrosis was observed in 92% of rats in the high concentration(16mg/m³) exposure group, and a minimal to mild degree of fibrosis was noted in 22% of the animals in the $middle(4mq/m^3)$ exposure group. But no pulmonary change was reported in the lowest $(1mg/m^3)$ exposure group, the most relevant level to potential human exposures. Carcinogenicity IARC Monographs/NTP(USA)/OSHA Regulated(USA): Not listed In 1996 the IARC reevaluated carbon black as a Group 2B carcinogen (possible human carcinogen). This evaluation is given to Carbon Black for which there is inadequate human evidence, but sufficient animal evidence. The latter is based upon the development of lung tumors in rats receiving chronic inhalation exposures to free carbon black at levels that induce particle overload of the lung.



MATERIAL SAFETY DATA SHEET

Page:5/6

MSDS No.: PPC-0544

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Studies performed in animal models other than rats have not demonstrated an association between carbon black and lung tumors. Moreover, a two-year cancer bioassay using a typical toner preparation containing carbon black demonstrated no association between toner exposure and tumor development in rats.

12. ECOLOGICAL INFORMATION No data are available on the adverse effects of this material on the environment.

13. DISPOSAL CONSIDERATION

Appropriate Methods of Disposal

Preparation (community provisions):

Waste may be disposed or incinerated under conditions which meet all federal, state and local environmental regulations.

Contaminated Packaging:

Waste may be disposed or incinerated under conditions which meet all federal, state and local environmental regulations.

Precautions:

Do not throw the toner cartridge or toner into an open flame. The hot toner may scatter and cause burns or other damage.

14. TRANSPORT INFORMATION Special Precautions: None Information on Code and Classifications According to International Regulations UN Classification: None

15. REGULATORY INFORMATION

US Information

Information on the label: Not required

TSCA(Toxic Substances Control Act):

All chemical substances in this product comply with all applicable rules or order under TSCA.

SARA(Superfund Amendments and Reauthorization Act) Title III 302 Extreme Hazardous Substance: None

311/312 Hazard Categories/313 Reportable Ingredients: None California Proposition 65:

This product contains no chemical substances subject to California Proposition 65.



Page:6/6

MSDS No.: PPC-0544

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EU Information

Information on the label (1999/45/EC and 67/548/EEC): Symbol & Indication: Not required R-Phrase: Not required S-Phrase: Not required 76/769/EEC: All chemical substances in this product comply with all applicable rules or order under 76/769/EEC. Article14 (2.1) of Directive 1999/45/EC is not applicable to this product.

16. OTHER INFORMATION

NFPA Hazard Rating: The National Fire Protection Agency(USA): Health: 1 Flammability: 1 Reactivity: 0 HMIS Rating: The National Paint and Coating Association(USA): Health: 1 Flammability: 1 Reactivity: 0 Recommended Uses:

Toner for Electrophotographic Equipment

Restrictions:

Information on this data sheet represents our current data and the best opinion as to the proper use in handling of this product under normal conditions specified in our User's Manual. However, neither Minolta Co., Ltd. nor any of its subsidiaries assumes any liability whatsoever for the accuracy or completeness of the information contained herein. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we do not guarantee that these are the only hazards which exist.

Literature References:

ANSI Z400.1-1993 ISO 11014-1 Commission Directive 91/155/EEC

IARC(1996): IARC monographs on the Evaluation of the Carcinogenic Risk of Chemicals to Humans, Vol. 65, Printing Process and Printing Inks, Carbon Black and Some Nitro Compounds, Lyon, pp.149-261

H.Muhle, B.Bellmann, O.Creutzenberg, C.Dasenbrock, H.Ernst, R.Kilpper, J.C.MacKenzie, P.Morrow, U.Mohr, S.Takenaka, and R.Mermelstein(1991) Pulmonary Response to Toner upon Chronic Inhalation Exposure in Rats. Fundamental and Applied Toxicology 17, pp.280-299.