

Material Safety Data Sheet



Manufacturer: Xerox Corporation
Rochester, NY 14644

Telephone Number(s): *Safety Information:* (800) 828-6571
Health Emergency: (585) 422-2177
Transportation Emergency (Chemtrec): (800) 424-9300

MSDS No.: A-0635
Issue Date: 3/26/01
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Section 1: Product Identification

Trade Name/Synonyms: DocuPrint N4525, Phaser 4510

Part No.: 113R195, 113R711, 113R712, 113R715

WHMIS Status: This is not a WHMIS controlled product

Ingredients (% by wt.)

Iron oxide (>48%)
Polyester resin (>40%)
Propylene wax (<5%)
Polymeric mixture (<5%)

CAS No.

1309-38-2
Proprietary
9003-07-0
26299-47-8/9003-07-0/9002-88-4

Section 2: Emergency and First Aid

Primary Route of Entry:

Inhalation

Eyes:

Flush with water

Skin:

Wash with soap and water

Inhalation:

Remove from exposure.

Ingestion

Dilute stomach contents with several glasses of milk or water

Symptoms of Overexposure:

Minimal respiratory tract irritation may occur as with exposure to large amounts of any non-toxic dust.

Medical Conditions Generally Aggravated by Exposure:

None when used as described by product literature.

Additional Information

None

Section 3: Toxicology and Health Information

The toxicity data noted below is based on the test results of similar reprographic materials:

Oral LD₅₀: >5 g/kg (rats) practically non-toxic.

Dermal LD₅₀: >5 g/kg (rabbits) practically non-toxic

Inhalation LC₅₀: >5 mg/l (rats, 4hr exposure) practically non-toxic.
>20 mg/l (calculated 1 hr exposure) non-poisonous, DOT

Eye Irritation: Not an irritant

Skin Sensitization: Not a sensitizer

Skin Irritation: Not an irritant

Human Patch: Non-irritating, non-sensitizing

Mutagenicity: No mutagenicity detected in Ames assay.

Carcinogens: None present

Aquatic LC₅₀: >1000 mg/l (fathead minnows) non-toxic.

TLV: 10 mg/m³ (inhalable particles)
3 mg/m³ (respirable particles)

PEL: 15 mg/m³ (total dust)
5 mg/m³ (respirable dust)

STEL: Not established

Ceiling: Not established

XEL¹: 2.5 mg/m³ (total dust)
0.4 mg/m³ (respirable dust)

Additional Information: The results obtained from a Xerox sponsored Chronic Toner Inhalation Study demonstrated no lung change in rats for the lowest (1 mg/m³) exposure level (the level most relevant to potential human exposure). A very slight degree of fibrosis was noted in 25% of animals at the middle (4 mg/m³) exposure level, while a slight degree of fibrosis was noted in all the animals at the highest (16 mg/m³) exposure level. These findings are attributed to "lung overloading", a generic response to excessive amounts of any dust retained in the lungs for prolonged period. This study was conducted using a special test toner to comply with EPA testing protocol. The test toner was ten times more respirable than commercially available Xerox toner, and would not be functionally suitable for Xerox equipment.

¹Based on actual test results for this material. ²XEL-Xerox Exposure Limit
N.A. - Not Applicable N.E. -None Established N.D. -Not Determined



Section 4 –Physical Data

Appearance/Odor:	Fine black, magenta, yellow, cyan powder/ faint odor	Softening Range:	120°F -140°F
Boiling Point:	Not applicable	Melting Point:	N.D.
Solubility in Water:	Negligible	Specific Gravity (H₂O=1)	~1
Evaporation Rate:	Not applicable	Vapor Pressure (mm Hg):	Not applicable
Vapor Density (Air=1)	Not applicable	pH:	
Volatile:	Not applicable % (Wt.) Not applicable % (Vol.)		

Section 5 – Fire and Explosion Data

Flash Point (Method Used):	Not applicable
Flammable Limits:	LEL: Not applicable, UEL: Not applicable
NFPA 704:	Consumer Use and Storage (“Cartridge”/ “Bottle”) – Health -0, Fire-1, Reactivity-0 Manufacturing Use and Storage (“Bulk Containers”) – Health -0, Fire-3, Reactivity-0
Extinguishing Media:	<i>Avoid direct stream</i> –gently apply water mist, water fog, or foam
Special Fire Fighting Procedures:	Avoid inhalation of smoke. Wear protective clothing and self-contained breathing apparatus.
Fire and Explosion Hazards:	Toner is a combustible powder. Like most organic materials in powder form, it can form explosive mixtures when dispersed in air.

Section 6 –Reactivity Data

Stability:	Stable
Hazardous Polymerization:	Will Not Occur
Hazardous Decomposition Products:	Products of combustion may be toxic. Avoid breathing smoke.
Incompatibility (Materials to Avoid):	None known

Section 7 – Special Protection Information

Respiratory Protection:	None required when used as intended in Xerox equipment.
Eye Protection:	None required when used as intended in Xerox equipment.
Protective Gloves:	None required when used as intended in Xerox equipment.
Other:	For use other than normal customer –operating procedures (such as in bulk toner processing facilities), goggles and respirators may be required. For more information, contact Xerox.

Section 8 – Special Precautions

Handling and Storage:	Keep container tightly closed
Conditions to Avoid:	Avoid prolonged inhalation of excessive dust.

Section 9 – Spill, Leak, and Disposal Procedures

For Spills or Leakage:	Sweep up or vacuum spilled toner and carefully transfer into sealable waster container. Sweep slowly to minimize generation of dust during clean-up. If vacuum is used, the motor must be rated as <i>dust tight</i> . A conductive hose bonded to the machine should be used to reduce static buildup (See Section 5). Residue can be removed with soap and cold water. Garments may be washed or dry-cleaned, after removal of loose toner.
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Waste Disposal Method:	This material is not a hazardous waste according to Federal Regulation 40 CFR 261 when disposed. State and Local requirements may, however, be more restrictive. Consult with the appropriate State and Local waste disposal authorities for additional information. Incinerate only in a closed container.
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Section 10 – Transportation Information

This product is not regulated as a hazardous material